Page 1

July 20, 2009 10:08:36 AM

Item ID:

D2618

B1

Revision ID: Item Name:

Bushing

QC:

Start Date:

07/20/2009

Required Date: 07/22/2009

Start Qty: 60.00 Req'd Qty: 60.00



Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MJ-

Date: 09- 07-20 Tooling:

0.00

0.00

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Sequence ID/ **Work Center ID** Operation Description

Set Up/ **Run Hours** Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Reject Qty

Number Stamp

Draw Nbr

Revision Nbr

D2618 Rev B1

100

Hardinge CNC LATHE SMALL

Hardinge

Hardinge CNC Lathe Small

Memo

Date:

1-Turn as per Folio FA195 & Dwg D2618./12-Deburr

A 09.01.20

A 19.01.20 G

110

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

120

QC

QC8- Inspect parts - second check

Memo

Memo

0.00

5/07/07/23

Quality Control

0.00

Work Order ID 50659

July 20, 2009 10:08:36 AM

Item ID:

D2618

Bushing

Revision ID: B1

Item Name:

Start Date:

07/20/2009

Required Date: 07/22/2009

Start Qty: 60.00

Operation

Description

Req'd Qty: 60.00

Accept



Setup Start

Stop



Cust.Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date: **Tooling:**

SPC (Y/N):

Set Up/

Draw

Date: Date: Run

Start

Stop

Sequence ID/

Work Center ID

130

Packaging

Identify as per dwg & Stock Location: 39

Memo

Memo

Run Hours

0.00

0.00

Draw Number Rev.

Plan Code

Accept **Qty**

Reject Qty

Reject Number

Insp. Stamp

Packaging

140

QC Quality Control QC21- Final Inspection - Work Order Release

0.00

0.00

W 94.07.24

Picklist Print

July 20, 2009 10:08:36 AM

Work Order ID: 50659

Parent Item:

Comments:

D2618RevB1

Parent Item Name:

Bushing



Start Date: 07/20/2009

Required Date: 07/22/2009

Start Qty: 60.00

Required Qty: 60.00

Component	Item	ID/
Item Name		

Replacement Mfg/ Item ID Purch

Primary Bin Item Location Last Location Route Seq ID Unit of Qty on Measure Hand

Remaining Qty Qty To Pick Issued

Date Issued Status

MDELRINR0.750

Purchased

No

100

79.6200 16.2947

Delrin Round Bar 0.75"

Warehouse Loc Qty Loc Code Location Main Warehouse MAT 79.62 109183 1.84 110962 77.78

11.2' Hf 09/07/20

DART AEROSPACE LTD	Work Order:	50650
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.100				
Ø0.500	+0.000/-0.010	.497				
Ø0.313	+0.020/-0.000	. 322				
				1		
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- <u> </u>						
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				-		
			1			l

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 09.07.21	Date: 09/07/23	Date:	N/A

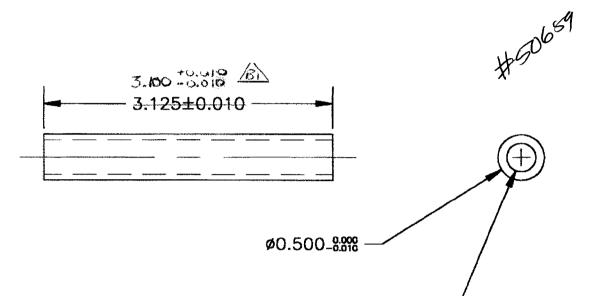
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM ,	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM X	





DESIG		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	₹.
CHEC	ŒĎ	APPROVED	DRAWING NO.	REV. B
$B \cup$	7	BW	D2618 SHEET	1 OF 1
DATE		***************************************	TILE	SCALE
 96:1	0:30		BUSHING	1:1
В		97.05.09	3.125 WAS 1.625, .313 WAS .375	
X.	WH	04 06 03	CHANGE OM FUR PETTER E. T.	

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

Ø0.313+0.020